



Carmex
Precision Tools Ltd.
x-treme thread cutting™

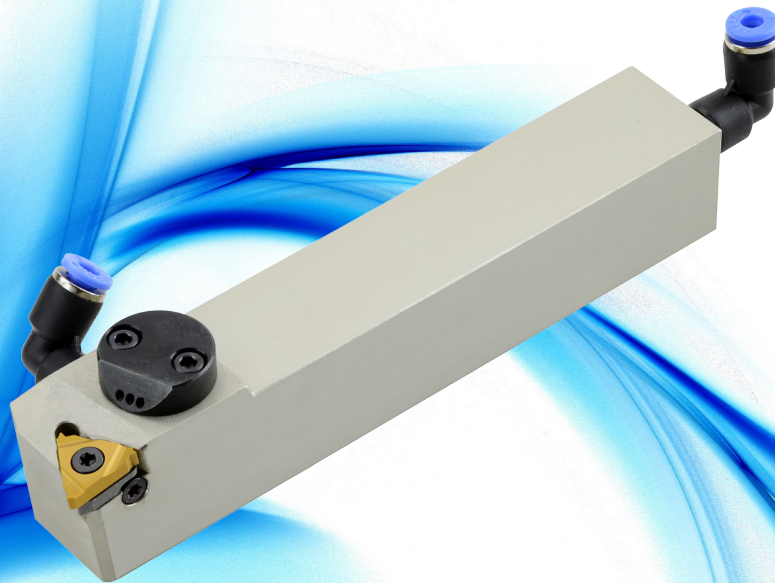
New

x-treme Jet

External Thread Turning Toolholder with Internal Coolant

**Carmex has developed a unique external thread turning holder
with internal coolant to the cutting edge.**

**The holder includes two connecting options through an
elbow fitting and a top clamp directing the coolant flow
to the cutting edge.**



The coolant flow provides:

- Better chip control, and chip flow.
- Longer tool life and high performance.
- Reduces the cutting edge temperature.
- Available RH and LH tool holders.
- Coated holders provides abrasive resistance.

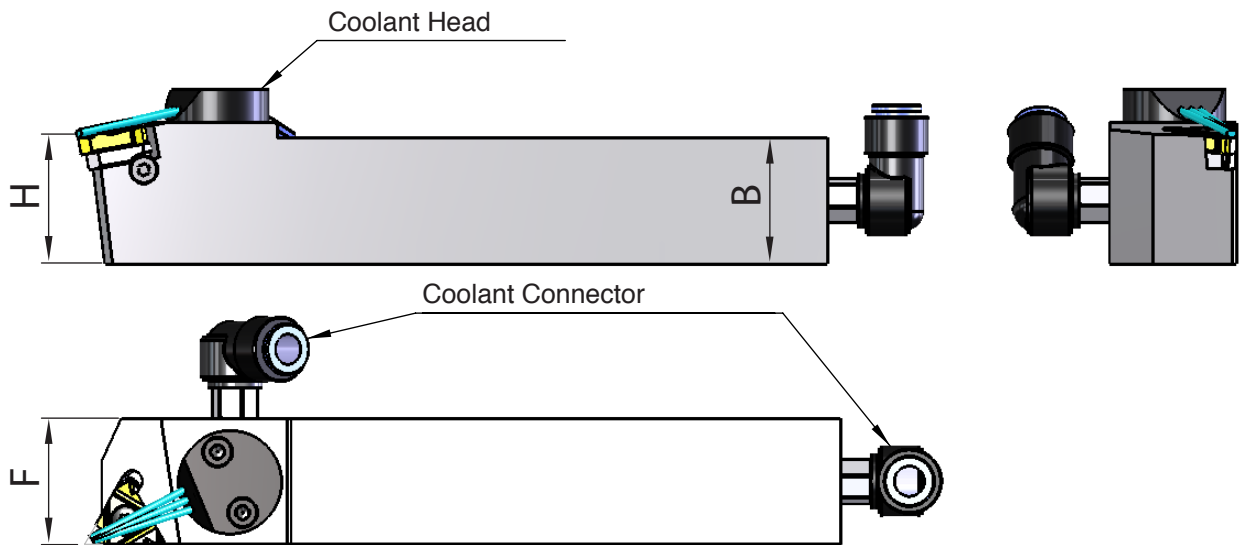
Inch 2016




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External Thread Turning Toolholder with Internal Coolant



Ordering Code	 L mm	B=H	L	F	Insert Screw	Anvil Screw	Torx Key	RH Anvil	LH Anvil	Coolant Connector
SER 1000 M16B	16	1.00	6.00	1.00	S16	A16	K16	AE16	AI16	Ø4 / Ø6

For **LEFT HAND** toolholders specify **SEL** instead of **SER**

Toolholders are made with a **1.5° Helix Angle**.

Please consult helix angle chart in the technical section of Carmex full catalog.

Customer's testimonial

"By using Carmex toolholder we achieved a 30% increase of insert's tool life in average while machining especially Inconel.

In addition, no presetting is needed, the three coolant bore outlets are targeting directly to the cutting edge".

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